



# Epifanes Poly-urethane Clear Gloss Varnish

**A two-component**

**varnish with UV filter**

Chemical drying

Polyester saturated, aliphatic urethane

A two-component high-gloss yacht varnish with U.V. filter. Resistant to weathering, chemicals, scratching and loss of gloss. The outstanding flow characteristics make this two-component varnish highly suited for both brush and spray application.

Suited as a indoor and outdoor varnish system on its own on non-working (ply-)wood , as U.V.-resistant and protective finishing coat on epoxy resin or as an intermediate -adhesion- coat on wood treated with epoxy resin prior to the application of a one-component varnish.

1,07 kg/dm<sup>3</sup>

40 seconds ISO-cup 4 mm.

50 40 ± 2

569 gram / liter

500gr. base + 250gr. cure = 750gr.

2 kg. base + 1 kg. cure = 3 kg.

2 parts base component A : 1 part curing component B

10-15 minutes

at 12°C	at 20°C	at 30°C
4 - 6 hours	3 - 4 hours	2 - 3 hours

Add thinner after mixing both components. Thinning ratio depends on temperature of mixed product and work area.

60-80 µm

Avoid

Use



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12 m<sup>2</sup> per kg. @ 35 µm dry filmthickness

shape

	Air spray	Brush
	10	0-5%
	1.3 - 1.8 mm	
	3	
	20 - 22 sec.	

Pressure feed paint container: Pot life will be shortened due to temperature increase in the container.

Dustdry	Sandable	Recoatible	Through hardened
2 hours	24 hours	24 hours	14 days

Product	Nbr. of coats	Epifanes Thinner per coat	%	Drying times per coat at 18°C./65°F	Abrasive paper	Remarks
	1		10-15	24 hours	220 dry	
	1		10-15	24 hours	220 dry	48 hours after the 1st. coat.
	2		0-10	24 hours	360 wet	
	2		0-10	24 hours	360 wet	
	6					



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September 2012

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n's control. All such risks are assumed by user.

by law, buyer's