



clear satin yacht

2 - - +
 - -- 2 2 2 + - - 2 2 2
 - 2 2 2 -- 2 - 2 --2 - -
 - -2 - 2 , - - - 2 ,
 2 - 22 -- 22 (- 2 -2 2 ,
 2 -2 --
 - 2 - - 2 2 - ,
 2 -2 - 2 , 2 --+ - - 2
 2 2 - - 2 2 , 2 2 2 2

40 seconds ISO-cup 6 mm.

50 1 2

538 gram / liter

500gr. base + 250gr. cure = 750gr.

2 kg. base + 1 kg. cure = 3 kg.

2 parts base component A : 1 part curing component B

10-15 minutes

02	1	2
4 - 6 hours	3 - 4 hours	2 - 3 hours

2 - 2 2 2 2 2 4, 14 -
 2 -1 -
 01 -, 1 -
 4 , 4
 - 2 , -
 - 2 ,

Add thinner after mixing both components.
 temperature of mixed product and work area.

ratio depends on

2 2 ,2 2 -
 60- -- 2 ,24 --
 2 2 2 -2 2 2 , , -2 2
 -- -2 2 2 2 2 -
 2 -- Avoid - - 2 22 -
 2 --2 2 - 2 - 2 2 - -
 2 -



clear satin yacht

µm dry filmthickness

2 2 2 2 - - 2 -2 2 2 - - -
2 +shap@ 2 + - - 2 -

2		0-5%
2	mm	
--		
-2 - , 3	sec.	2 22

-- 2 - -

2 hours	24 hours	24 hours	14 days

2 - 13 3 2 - 2 - - 2 3
2 -+ 21 - - 2 - 25 2 -
- 2 -- - , - 22 - 2 --
- - , - 2
- 2 , 2 --

2 , 2 --	1	2 ,	10-15	24 hours	220 dry	2 2 - - 2 -+ - 11 2 - - ,
2 , 2 --	1	2 ,	10-15	24 hours	220 dry	- 1 -2 48 hours after the 1st. coat.
2 , 2 --	2	2 ,	0-10	24 hours	360 wet	3 -2 3 2 - 2 -2 25 2 3 -2
2 ,	2	2 ,	0-10	24 hours	360 wet	2 - - -+ -2 2 2 22 -
2 2	6					

