

Epifanes Woodfinish Matte

Epifanes Woodfinish matte provides a beautiful, rich, matte finish for all fine woodworks, like teak and iroco, giving years of exceptional protection.

Type	Air drying
Base	Urethane / Alkyd resin
Colour	Amber clear
Gloss	Rich satin sheen
Density	0.95 kg/dm ³
Viscosity	100 seconds Din Cup 4 mm.
Solids content	43 ± 2 vol.%

Drying times at 20°C. / 65% RAH

Dustdry	Sandable	Recoatable
1 hour	12 hours	12 hours

	Airspray	Brush
Vol.% thinner	10 - 15	0 - 5
Nozzle	1.2 - 1.5 mm	
Pressure (Bar)	2 - 3	
Viscosity Din Cup 4 mm	20 - 24 sec.	

Thinner

- spray application
- brush application

Epifanes Spraythinner for Paint & Varnish
Epifanes Brushthinner for Paint & Varnish

- Theoretical coverage
- Practical coverage

12 m² per litre @ 35 µm dryfilmthickness
Dependent on application methode, roughness and condition of substrate, loss of material due to shape of object, circumstances during application.

Recommended wft per coat
Application

70 µm wft = 30 µm dft
Do not apply wet-on-wet . Do not apply excessive wetfilmthickness to

Recommended system

- **Interior**

- **Exterior**

Surface preparation

Sanding

Maintenance

Recommended uses

Surface conditions

Application conditions

Application guide Lines